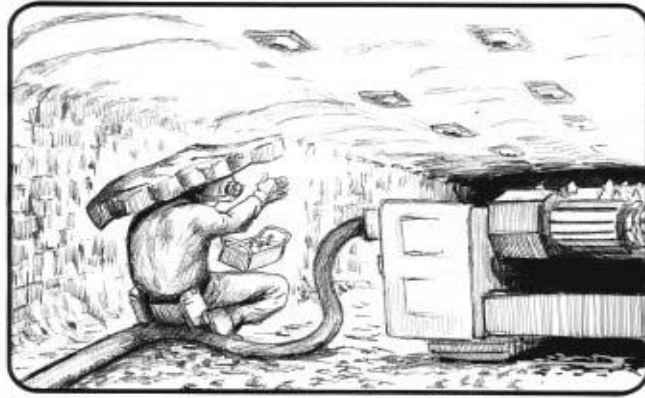


**Preventive Roof/Rib Outreach Program**

**PROP THE TOP**



***BEST WORK PRACTICES***

- **Never work or travel under unsupported roof.**
- **Allow no more than one unsupported cross-cut opening adjacent to an intersection.**
- **Roof bolts will be spaced in such manner to permit the operator to work under permanently supported roof at all times.**
- **Observe, sound, and scale loose roof and rib before mining or bolting operations begin. Identify and support all faults, slips, and horsebacks.**